

5. (Amended) The product as claimed in claim 1, wherein a grammage of the embossed ply is between 21 and 25 g/m² and a grammage of the unembossed ply is between 15 and 20 g/m².

6. (Amended) The product as claimed in claim 1, wherein the fiber compositions differ so that one of the plies has greater resistance to tearing than the other.

7. (Amended) The product as claimed in claim 6, wherein the embossed ply is stronger than the unembossed ply.

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8. (Amended) The product as claimed in claim 1, wherein the embossed ply has, over at least 30% and preferably at least 50% of the total area, at least 30 protrusions per cm².

9. (Amended) The product as claimed in claim 1, wherein the number of protrusions is at least 50 per cm², and their area at the top is less than or equal to 0.4 mm².

10. (Amended) The product as claimed in claim 1, the product having a second pattern of embossed protrusions between said portions of area.

11. (Amended) The product as claimed in claim 1, wherein the plies are associated with one another.

12. (Amended) The product as claimed in claim 1, wherein the plies are associated by connecting the distal surfaces of at least some of the protrusions of the embossed ply to said unembossed ply.

13. (Amended) The product as claimed in claim 10, wherein the connection is obtained by bonding the protrusions of the second pattern, at least in part.